

User manual for replacement of FLXE principal block

更换配件指导---- FLXE 电机座主传动块



Before replacement, must unplug of mixing machine.

先断开电源插头，再开始更换配件

For safety, worker must wear gloves.

为确保安全，请操作人员全程佩戴手套。

1st step: Take the control box apart, Take the cover of receive pulley apart, take the motor with modular apart

第一步: 拆卸控制盒，拆卸从动轮护罩，拆卸电机及电机托盘，使电机托盘底部暴露在操作台面。



2nd step: Install new principal block on the motor modular and screw it.

第二步: 安装主传动块对孔入位，以螺钉螺母固定。



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3rd step: Install the key in the block

第三步：安装平键入位，做好安装从动轮(大皮带轮)的准备工作；



4th step : Install the receive pulley and screw it.

第四步：安装从动轮(如图示)；



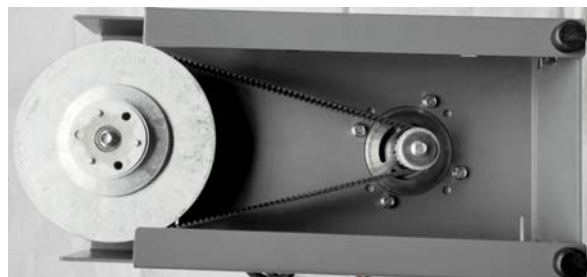
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5th step: Install the belt of motor kit, Adjustment tightness of belt.

第五步：安装皮带，并调整皮带松紧度(如图示)；



6th step: Install the motor kit with mixing machine, install the transmission shaft and the cover of shaft, and install the control box.

第六步：组装电机组件至搅拌机正确位置，安装底层传动轴总成，安装底层轴护板；安装控制盒入位。

